Hardened Switchmode Technology

An exploration of Switchmode vs SCR chargers



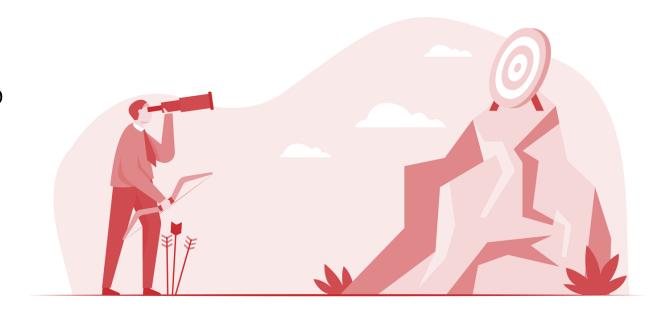
Bill Kaewert, CEO & CTO at SENS





Goals for Modernizing Critical Power

- Educate and build community
- Open dialogue and conversation
- Encourage coming on video with us to ask your questions and share your experience. Just raise your hand or throw your question in the chat!





About This Webinar Series



When

Every 3rd Thursday at 10:30 AM Mountain Time

Add it to your calendar and don't miss this live conversation each month!

Every episode is recorded and will be available on our website.

? What

Many topics planned, including:

- > 5 common problems switchmode chargers solve for the Utilities Industry
- How to read specifications
- > And more

But we also want to hear specific topic ideas from you!



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- SENS is a USA based manufacturing company committed to innovative design & engineering excellence in the development of highly reliable backup system chargers and battery monitoring systems.
- To learn more, visit us at <u>www.sens-usa.com</u>





Table of Contents

- SCR vs Switchmode comparison
 - Physical aspects
 - Powertrain
- Field failure rates comparison between SCR and Switchmode
- Why isn't Switchmode used everywhere?
 - > AC voltage overstress
 - Forced air cooling
- Takeaways
- 1 action you can take today

SCR vs Switchmode Power Conversion





Comparing Physical Aspects

 Mass of magnetic devices is Inversely proportional to operating frequency

	Line Frequency (e.g. SCR)	High Frequency "Switchmode"	Comment
Operating frequency	AC Line (60 Hz)	30 kHz – 250 kHz	~ 1000X frequency
Weight	10	1	~ 10% weight
Size	10	1	~ 10-40% volume

Higher frequency = smaller magnetics

Charger Powertrain Comparison

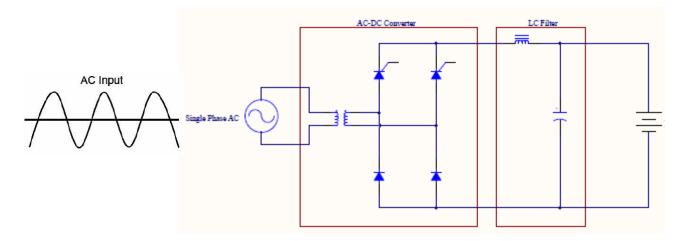




SCR Charger Powertrain

- + Simple
- + Rugged
- + Inherent resistance to AC transients

- Heavy
- Bulky
- Inefficient
- Poor power factor (0.65 lagging)
- Slow dynamic response



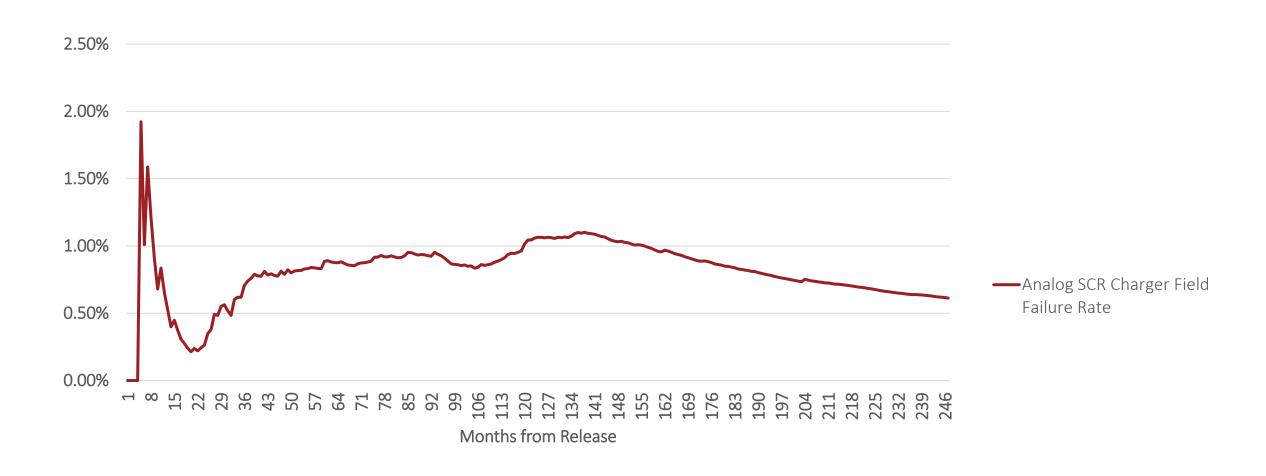


SCR turn-on point is regulated by charger control system (voltage & current at output terminals)

Operates at 60 Hz

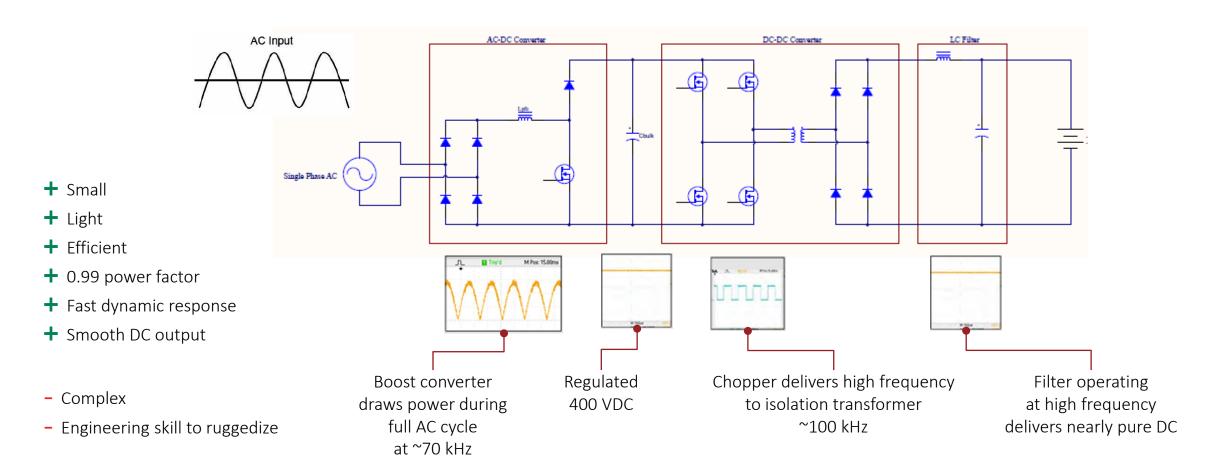


SCR Benefit: Outstanding Reliability





PFC Switchmode Powertrain



Field Failure Comparison of SCR vs. Switchmode

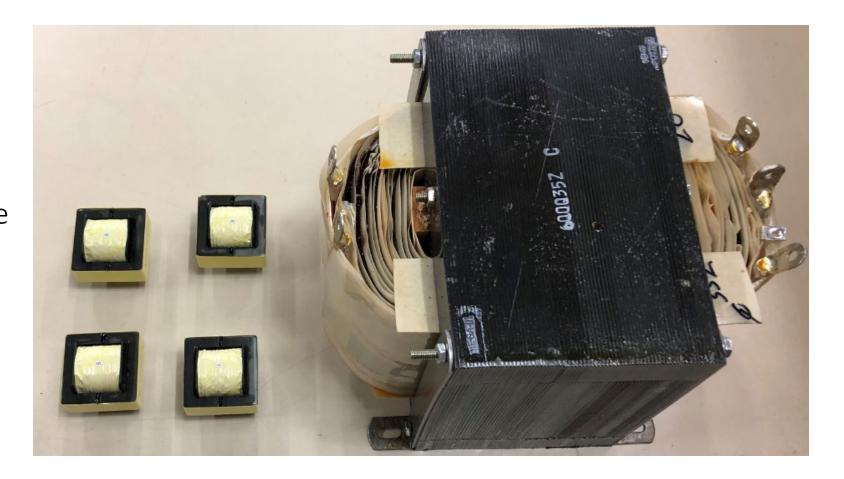
What would you expect to see?





Size & Weight Comparison

- 7 kW output power:2.7 lbs. vs 127 lbs.isolation transformer
- Even bigger difference in output filter size & weight





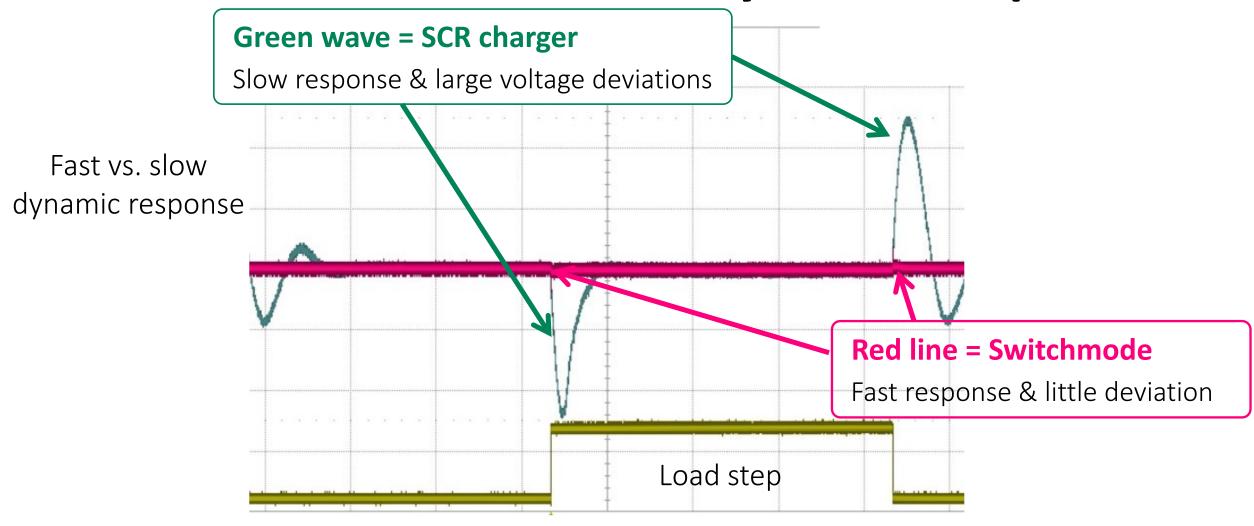
Switchmode Benefit: Modular Design

- Easy to service
- Easy to upgrade
- N+1 redundancy
- Easy dual AC feeds
- Easy dual DC bus





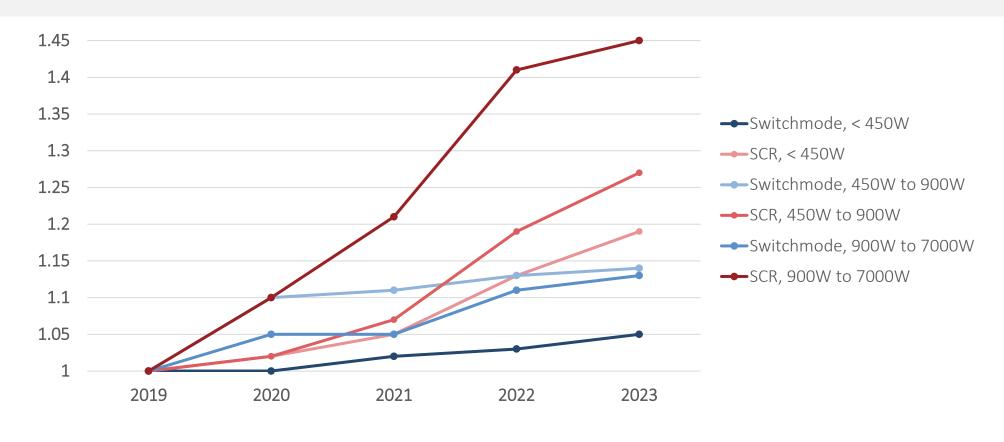
Switchmode Benefit: Fast Dynamic Response





Switchmode Benefit: Lower Cost

Summary of Factory Cost Inflation Indexed to 2019



Why Isn't Switchmode Used Everywhere?





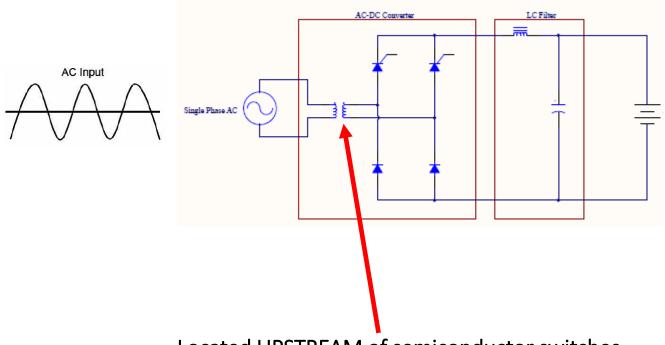
Bad Experiences By Electric Utilities

Reputation of vulnerability to AC voltage overstress ("blowing up")





Note Location of Power Transformer in SCR

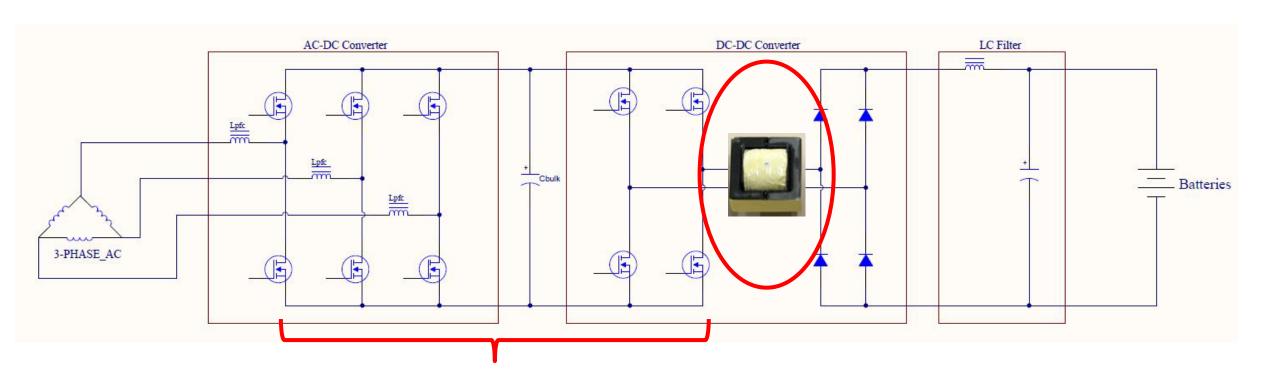


Located UPSTREAM of semiconductor switches

60 Hz transformer is a low-pass filter. It blocks high frequencies



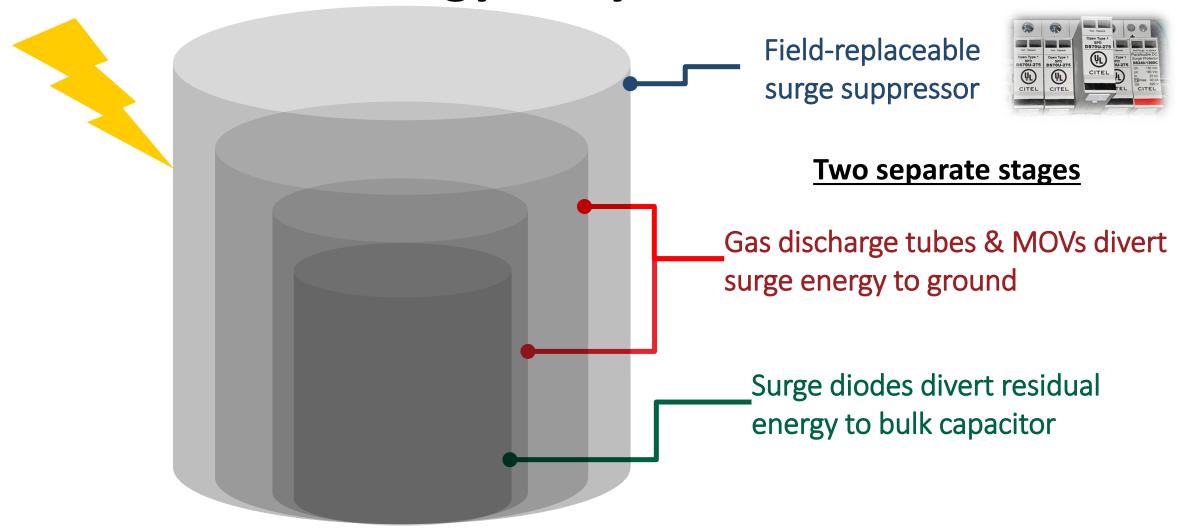
Inherent Vulnerability of Switchmode



Power semiconductors located <u>ahead of transformer</u> Location of transformer doesn't protect power devices

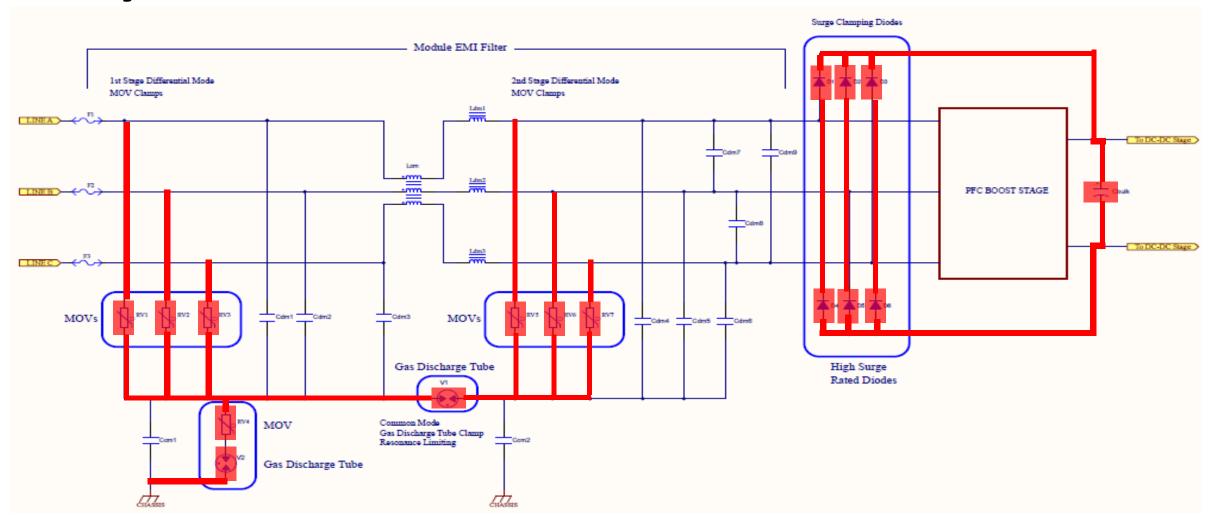


Protection Strategy: "Layered Defenses"





3 Layers of In-circuit Protection





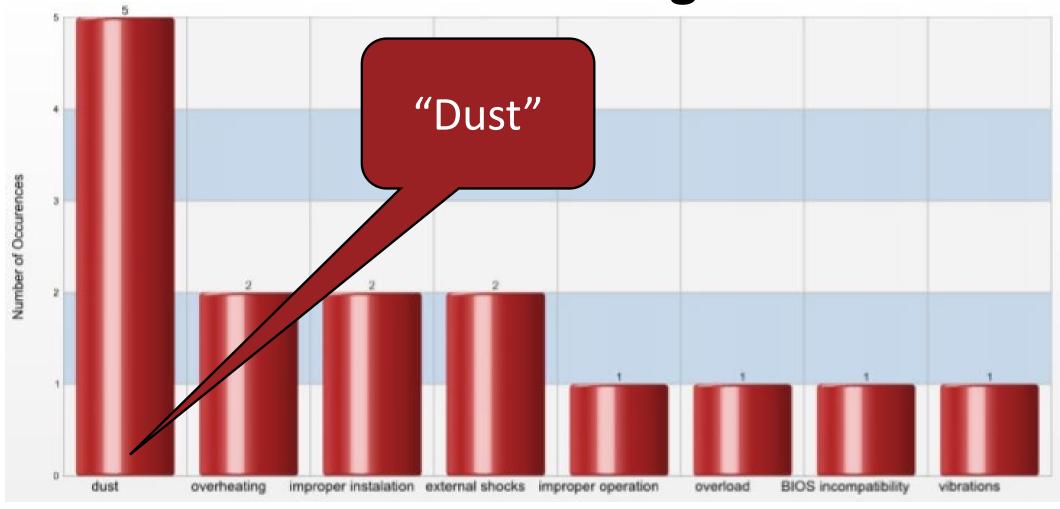
What Other Problems w/Switchmode Tech?

Reputation for cooling fan failures





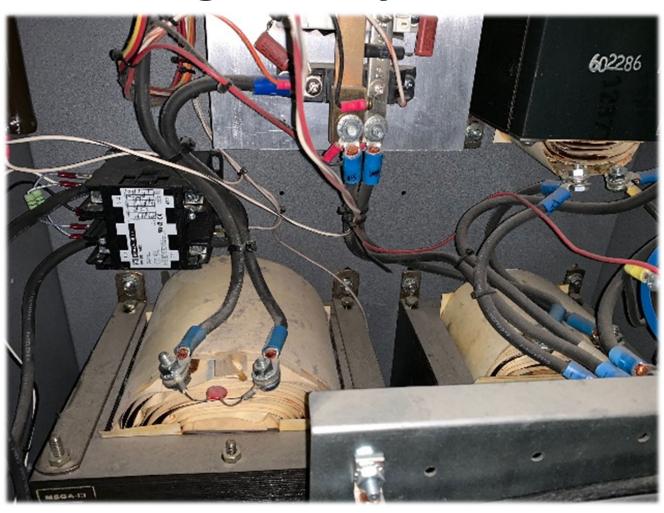
Problems With Fan Cooling





Convection Cooled Charger: 13 years

Note only minimal dust and dirt





Fan Cooled Switchmode Inverter After 5 Years



Note dirt caked onto fan blades and layered onto electronic components

... and this was in a benign factory environment. Not outdoors near the coast

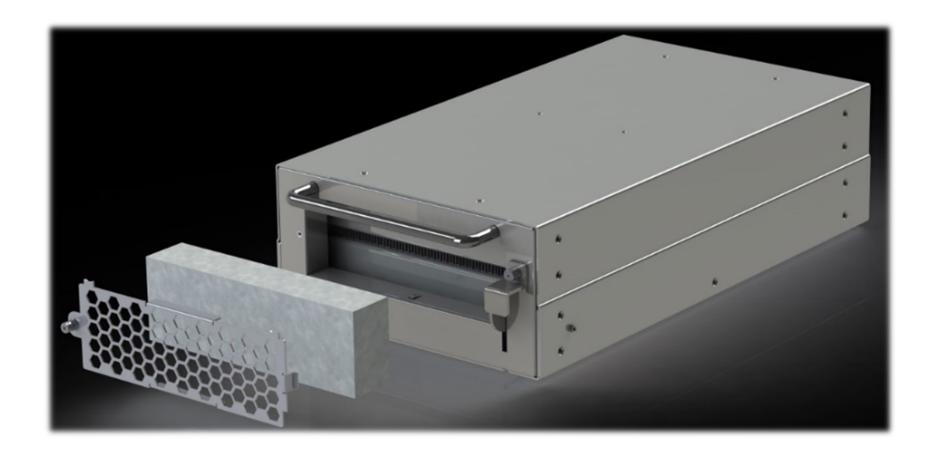


Ways to Reduce Fan Failure Risk

- Air filtration
 - Effective, cheap, reusable, long cleaning interval, easy & safe to clean
- Higher quality fans, plus redundancy
 - N+1 redundant, variable speed
 - Premium specification
 - Easily field-replaceable
 - Alarmed



Solutions: Serviceable Air Filtration



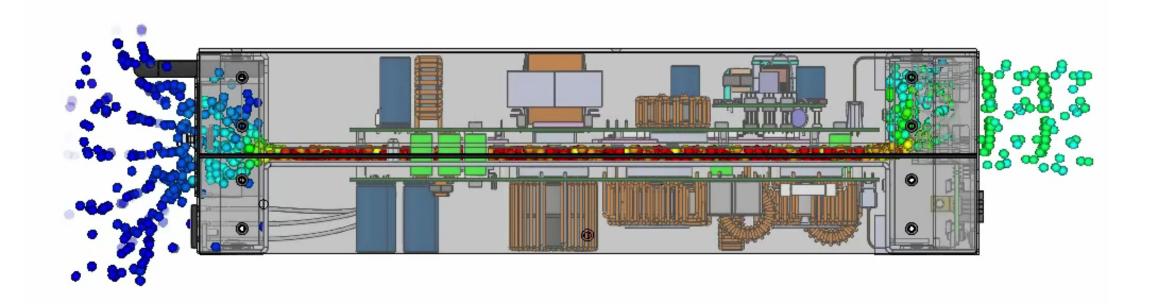


Field-replaceable Fans Module





Electronics Sealed From Dirt

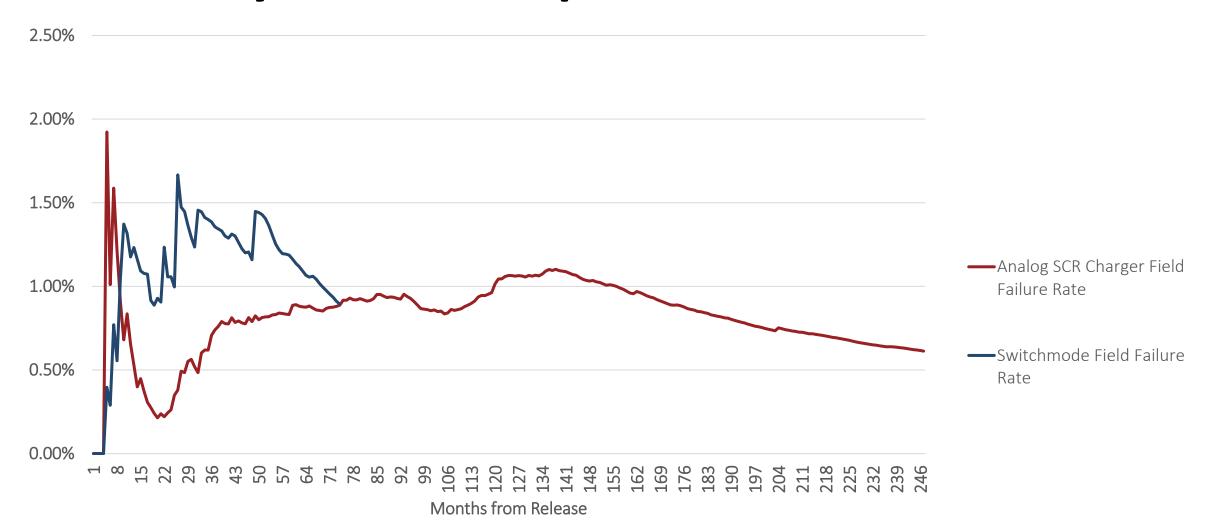


OK, So What Results Are Possible By Addressing These Shortcomings?



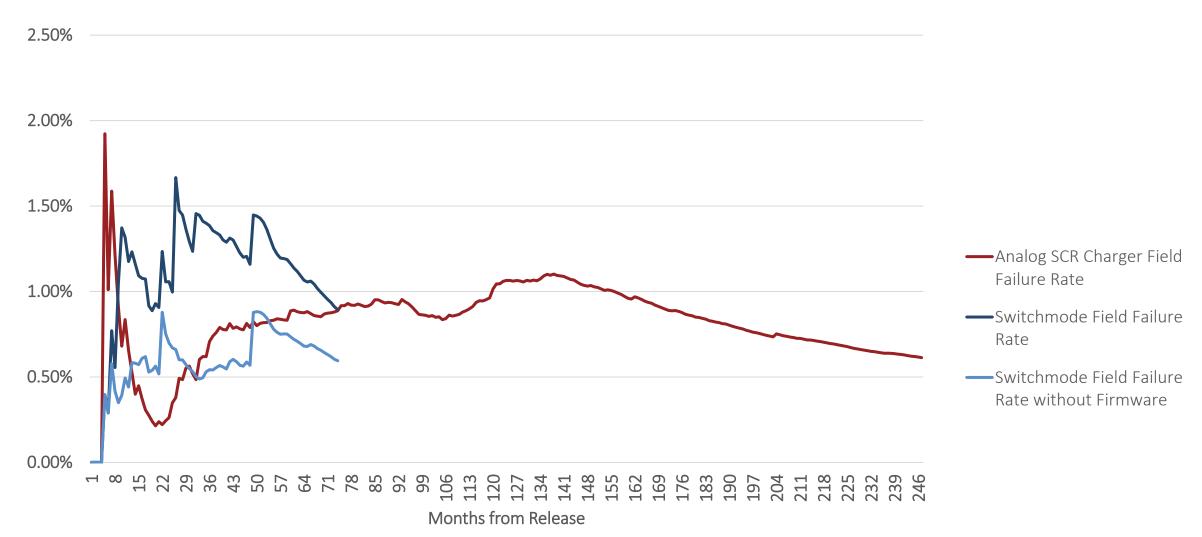


Reliability Results Surprised Us





Switchmode Hardware: Even Beat SCR!



Takeaway 1

Well-designed Switchmode power converters outperform SCR technology in every way:

Performance, size, weight, dynamic response, energy efficiency, power factor, regulatory compliance, cost, MTTR... even reliability



Takeaway 2

It's engineering, not magic



1 action you can take today:

Review your current state and understand why the choices were made



Questions?







Upcoming Episode

June 15th, 10:30 AM MT



